



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7351
Job Sheet 211330



Part No: 647.7351

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/13/20

Job Tracking No:

Due Date: 8/6/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM IPP REV:B 20.07.06 AS PER DWG REV.F VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/6/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S289357



Part: 647.7351

Job No: 211330

Serial No/Batch: S289357

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/21/20

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
84
9-89

FG102

120	QC 4	1 pcs	8/6/20	0.00	0.00	Packaging 1 - 31		
						Packaging 1 - 32		
						Packaging 1 - 33		
						Packaging 1 - 34		
						Packaging 1 - 35		
						Packaging 1 - 36		
						Packaging 1 - 37		
						QC 4 - 28		
						QC 4 - 58		
						QC 4 - 69		
						QC 4 - 9		
						QC 4 - 46		
						QC 4 - 68	DAS	
						QC 4 - 72	72	
						QC 4 - 74	9-89	JUL 2 1 2020
						QC 4 - 75		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/6/20	0.00	0.00	QC 4 - 78		
						QC 4 - 84		
						QC 4 - 80		
						QC 4 - 85		
						Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
						Packaging 3 - 11 - B4B		
						Packaging 3 - 12 - B4B		
135	DC - 1 - B4B	1 pcs	8/6/20	0.00	0.00	Packaging 3 - 13 - B4B		
						Packaging 3 - 14 - B4B		
						Packaging 3 - 15 - B4B		
						Packaging 3 - 16 - B4B		
						Packaging 3 - 17 - B4B		
						Packaging 3 - 18 - B4B		
						Packaging 3 - 19 - B4B		
						Packaging 3 - 20 - B4B		
						Packaging 3 - 21 - B4B		
						Packaging 3 - 22 - B4B		
						Packaging 3 - 23 - B4B	DAS	JUL 2 1 2020
						Packaging 3 - 24 - B4B	72	
						Packaging 3 - 25 - B4B	9-89	
						Packaging 3 - 26 - B4B		
						Packaging 3 - 27 - B4B		
						Packaging 3 - 28 - B4B		
						Packaging 3 - 29 - B4B		
						Packaging 3 - 30 - B4B		
						Packaging 3 - 31 - B4B		
						Packaging 3 - 32 - B4B		
						Packaging 3 - 33 - B4B		
						Packaging 3 - 34 - B4B		
						Packaging 3 - 35 - B4B		
						Packaging 3 - 36 - B4B		
						Packaging 3 - 37 - B4B	DAS	
135	DC - 1 - B4B	1 pcs	8/6/20	0.00	0.00	DC - 1 - B4B	21	JUL 2 1 2020
						DC - 2 - B4B	9-89	

140 QC 21 - FG	1 pcs	8/6/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	9-89
				QC 21 - FG - 9	
				QC 21 - FG - 77	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7351

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7351

140 - (QC21- Final Inspection - Work Order Release)

016521

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264522
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264523
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5281331
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5278852
647.1701	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5288831
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5288442
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5288448
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5278891
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5280175
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5285780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	19	0
	600.0991	1	20	0
	600.1012	1	22	0
	601.2045	1	23	0
	647.1701	2	0	0
	647.2510	4	10	0
	647.2511	4	9	0
	MS21042L4	4	1,810	0
	NAS1149F0463P	8	237	0
	NAS6604-66	4	9	0

Part Specifications

Specifications could not be found.

Plex 7/13/20 2:18 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					